



ITEM	REQD	PART NO.	DESCRIPTION	REMARKS
1	1	B-2998-A	BODY	2" WITH CLAMP ENDS
2	1	C-2987-A	FLAVOR TUBE	CUSTOMER TO SPECIFY STYLE
3	1	B-2994-D	LOWER BUSHING	
4	3	A-3000-4	SEAL	
5	2	K13HH-2"	CLAMP	TCI-SUPERIOR
6	2	A-3000-6	"O" RING	-226
7	1	B-2990-A	FLAVOR TEE	2 x 2 WITH CLAMP END
8	1	B-2989-D	UPPER BUSHING	
9	1	A-3000-9	DRIVE PIN	
10	2	A-3000-10	"O" RING	-10
11	1	A-3000-11	COUPLING	
12	1	A-3000-12	SET SCREW	1/4-20 x 1/4" LG. S.S.
13	1	B-2988-A	BONNET	
14	4	A-3000-14	SCREW & LOCKWASHER	10-32 x 7/8" LG. SHCS S.S.
15	1	586	MOTOR (1/8 HP)	BODINE
16	1	SL52	SPEED CONTROL	MINARIK

* THIS COMBINATION PROVIDES 0-180 RPM VARIABLE SPEED OUTPUT

NOTE
DIMENSIONS ARE APPROXIMATE AND SUBJECT TO CHANGE WITHOUT NOTICE

- NOTES:
- VARIEGATOR TO BE DISASSEMBLED AND HAND CLEANED DO NOT CLEAN IN PLACE
 - MOTOR AND SPEED CONTROL TO BE PROTECTED DURING WASHDOWN
 - ALL PRODUCT CONTACT MATERIALS TO BE STAINLESS STEEL TYPE 304, BUNA OR DELRIN
 - ELECTRICAL REQUIREMENTS: 120VAC, 50/60HZ

TOLERANCES UNLESS OTHERWISE SPECIFIED	
Ø	±.015
Ø .000	±.005
Ø .0000	±.0005
ANGULAR	±1 DEG

A WAS SL52 B WAS 586

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HOLLAND MANUFACTURING, INC.
 6851-51 ST. KENOSHA, WIS

SCALE: FULL	BY: SW
DATE: 1-19-88	
2" SINGLE FLAVOR ELECTRIC DRIVE VARIABLE SPEED VARIEGATOR	
MODEL ETK-2" SANITARY CLAMP PORTS	

VERSACAD DWG VOLUME: FILE #: D3833A