



ITEM	REQD	PART NO.	DESCRIPTION	REMARKS
1	1	B-2996-A	BODY	3" WITH CLAMP ENDS
2	1	C-2984-A	FLAVOR TUBE	CUSTOMER TO SPECIFY STYLE
3	2	B-2994-D	LOWER BUSHING	
4	5	A-3000-4	SEAL	
5	3	K13HH-2"	CLAMP	TCI-SUPERIOR
6	3	A-3000-6	"O" RING	-226
7	2	B-2992-A	FLAVOR TEE	2 x 1 1/2 WITH CLAMP END
8	1	B-2989-D	UPPER BUSHING	
9	1	A-3000-9	DRIVE PIN	
10	2	A-3000-10	"O" RING	-10
11	1	A-3000-11	COUPLING	
12	1	A-3000-12	SET SCREW	1/4-20 x 1/4" LG. S.S.
13	1	B-2988-A	BONNET	
14	4	A-3000-14	SCREW & LOCKWASHER	10-32 x 7/8" LG. SHCS S.S.
15	1	586	MOTOR (1/8 HP)	BODINE
16	1	SL52	SPEED CONTROL	MINARIK
17	1	B-2982-D	PILOT BUSHING	
18	1	K40-1 1/2"	GASKET	TCI-SUPERIOR
19	1	K13HH-1 1/2"	CLAMP	TCI-SUPERIOR
20	1	K16-1 1/2"	CAP	TCI-SUPERIOR

\* THIS COMBINATION PROVIDES 0-180 RPM VARIABLE SPEED OUTPUT

**NOTE**  
DIMENSIONS ARE APPROXIMATE AND SUBJECT TO CHANGE WITHOUT NOTICE

△ WAS SL52    ▽ WAS 586

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**HOLLAND MANUFACTURING, INC.**  
6851-51 ST.    KENOSHA, WIS

SCALE: FULL    BY: SW  
DATE: 1-8-88

TOLERANCES UNLESS OTHERWISE SPECIFIED  
0.000 ± .015  
0.000 ± .025  
0.000 ± .035  
ANGULAR ± 1 DEG

VERSACAD DWG VOLUME: FILE #: D3831A  
3" TWO FLAVOR ELECTRIC DRIVE VARIABLE SPEED VARIATOR  
MODEL ET2FK-3" SANITARY CLAMP PORTS    D-3831-A

- NOTES:**
- VARIEGATOR TO BE DISASSEMBLED AND HAND CLEANED DO NOT CLEAN IN PLACE
  - MOTOR AND SPEED CONTROL TO BE PROTECTED DURING WASHDOWN
  - ALL PRODUCT CONTACT MATERIALS TO BE STAINLESS STEEL TYPE 304, BUNA OR DELRIN
  - ELECTRICAL REQUIREMENTS: 120VAC, 50/60HZ