



ITEM	REQD	PART NO.	DESCRIPTION	REMARKS
1	1	B-2998-A	BODY	2" WITH CLAMP ENDS
2	1	C-2995-A	FLAVOR TUBE	CUSTOMER TO SPECIFY STYLE
3	2	B-2994-D	LOWER BUSHING	
4	5	A-3000-4	SEAL	
5	3	K13HH-2"	CLAMP	TCI-SUPERIOR
6	3	A-3000-6	"O" RING	-226
7	2	B-2992-A	FLAVOR TEE	2 x 1 1/2 WITH CLAMP END
8	1	B-2989-D	UPPER BUSHING	
9	1	A-3000-9	DRIVE PIN	
10	2	A-3000-10	"O" RING	-10
11	1	A-3000-11	COUPLING	
12	1	A-3000-12	SET SCREW	1/4-20 x 1/4" LG. S.S.
13	1	B-2988-A	BONNET	
14	4	A-3000-14	SCREW & LOCKWASHER	10-32 x 7/8" LG. SHCS S.S.
15	1	4116	MOTOR (1/8 HP)	BODINE
16	1	MM21251C	SPEED CONTROL	MINARIK
17	1	B-2982-D	PILOT BUSHING	
18	1	K40-1 1/2"	GASKET	TCI-SUPERIOR
19	1	K13HH-1 1/2"	CLAMP	TCI-SUPERIOR
20	1	K16-1 1/2"	CAP	TCI-SUPERIOR

\* THIS COMBINATION PROVIDES 0-200 RPM VARIABLE SPEED OUTPUT

**NOTE**  
DIMENSIONS ARE APPROXIMATE AND SUBJECT TO CHANGE WITHOUT NOTICE

- NOTES:
1. VARIEGATOR TO BE DISASSEMBLED AND HAND CLEANED DO NOT CLEAN IN PLACE
  2. MOTOR AND SPEED CONTROL TO BE PROTECTED DURING WASHDOWN
  3. ALL PRODUCT CONTACT MATERIALS TO BE STAINLESS STEEL TYPE 304. BUNA OR DELRIN
  4. ELECTRICAL REQUIREMENTS: 120VAC. 50/60HZ

TOLERANCES UNLESS OTHERWISE SPECIFIED  
0.000 ±.005  
0.000 ±.010

AS SL52 WAS 586

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**HOLLAND MANUFACTURING, INC.**  
6851-51 ST. KENOSHA, WIS

SCALE: FULL BY: SW  
DATE: 1-8-88

VERSACAD DWG VOLUME: 2" TWO FLAVOR ELECTRIC DRIVE VARIABLE SPEED VARIEGATOR  
FILE #: 03829A MODEL ET2FK-2" SANITARY CLAMP PORTS D-3829-A