



ITEM	REQD	PART NO.	DESCRIPTION	REMARKS
1	1	B-2997-A	BODY	3" WITH THREADED ENDS
2	1	C-2984-A	FLAVOR TUBE	CUSTOMER TO SPECIFY STYLE
3	2	B-2994-D	LOWER BUSHING	
4	5	A-3000-4	SEAL	
5	3	K13HH-2"	CLAMP	TCI-SUPERIOR
6	3	A-3000-6	"O" RING	-226
7	2	B-2993-A	FLAVOR TEE	2 x 1 1/2 WITH THRDED. END
8	1	B-2989-D	UPPER BUSHING	
9	1	A-3000-9	DRIVE PIN	
10	2	A-3000-10	"O" RING	-010
11	1	A-3000-11	COUPLING	
12	2	A-3000-12	SET SCREW	1/4-20 x 1/4" LG. S.S.
13	1	B-2988-A	BONNET	
14	4	A-3000-14	SCREW & LOCKWASHER	10-32 x 7/8" LG. SHCS S.S.
15	1	586	MOTOR (1/8 HP)	BODINE
16	1	SL52	SPEED CONTROL	MINARIK
17	1	B-2982-D	PILOT BUSHING	
18	1	13H-1 1/2"	HEX NUT	TCI-SUPERIOR
19	1	16A-1 1/2"	CAP	TCI-SUPERIOR
20	1	C1B	CABLE ASSEMBLY	
21	1		CIRCUIT BOARD	FOR SL52 MINARIK

* THIS COMBINATION PROVIDES 0-180 RPM VARIABLE SPEED OUTPUT
 + OPTIONAL PARTS NEEDED FOR SINGLE FLAVOR OPERATION

NOTE
 DIMENSIONS ARE APPROXIMATE AND SUBJECT TO CHANGE WITHOUT NOTICE

A WAS SL52 B WAS 586
 THE DRAWING AND INFORMATION CONTAINED ON THIS DOCUMENT IS CONFIDENTIAL AND THE SOLE PROPERTY OF HOLLAND MFG., INC. AND MAY NOT BE REPRODUCED, USED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED AGENT OF HOLLAND MFG., INC.
HOLLAND MANUFACTURING, INC.
 6851-51 ST. KENOSHA, WIS
 SCALE: FULL BY: SW
 DATE: 1-8-98
 VersaCAD DWG 3" TWO FLAVOR ELECTRIC DRIVE VARIABLE SPEED VARIATOR
 VOLUME: MODEL ET2F-3"
 FILE #: D3832A THREADED BEVEL SEAT PORTS D-3832-A

- NOTES:**
- VARIEGATOR TO BE DISASSEMBLED AND HAND CLEANED DO NOT CLEAN IN PLACE
 - MOTOR AND SPEED CONTROL TO BE PROTECTED DURING WASHDOWN
 - ALL PRODUCT CONTACT MATERIALS TO BE STAINLESS STEEL TYPE 304. BUNA OR DELRIN
 - ELECTRICAL REQUIREMENTS: 120VAC. 50/60HZ