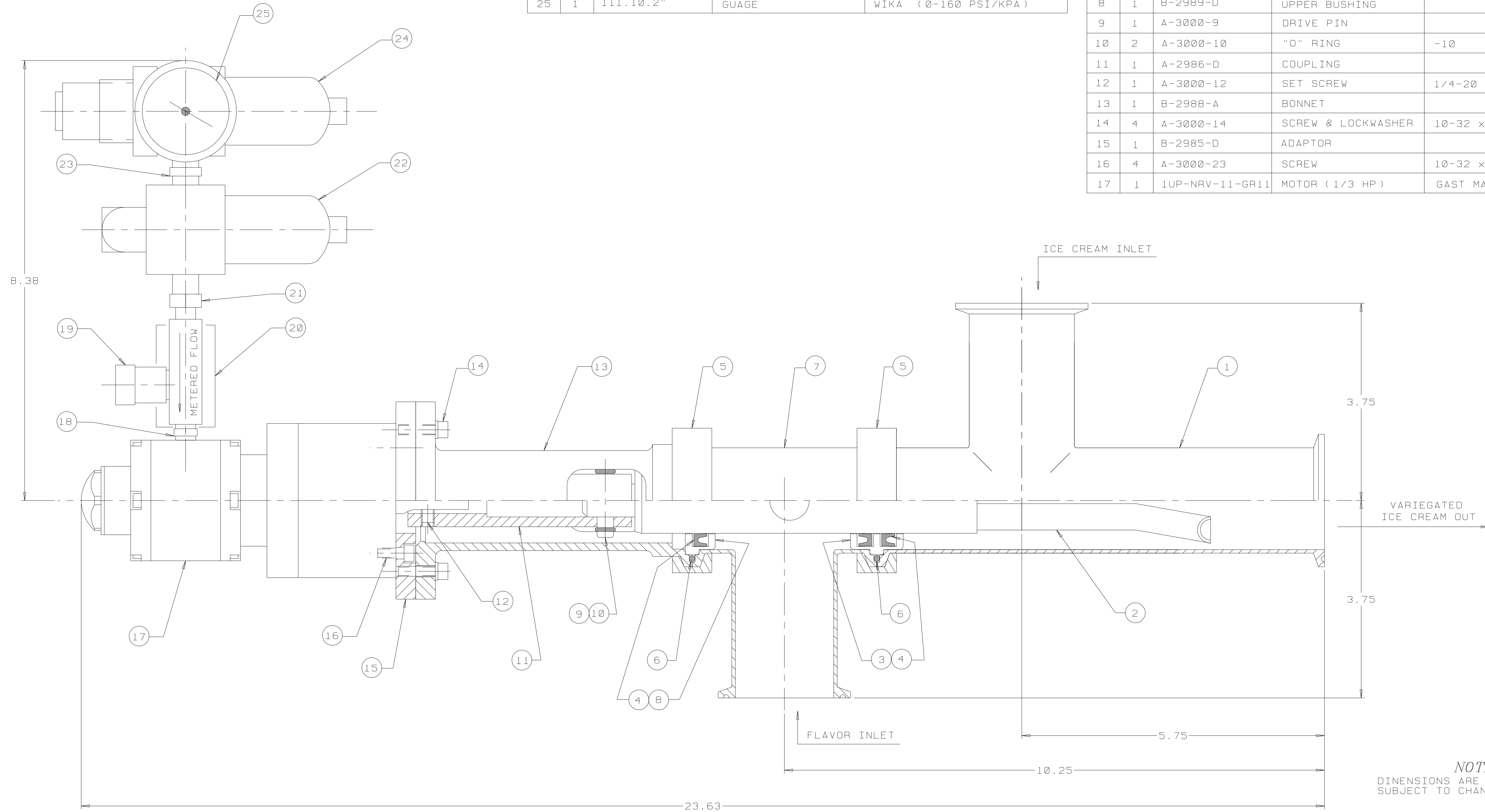


ITEM	REQD	PART NO.	DESCRIPTION	REMARKS
18	1	216P-2	HEX NIPPLE	PARKER
19	1	F200B-11KT	FLOW CONTROL VALVE	PARKER
20	1	AF350	MUFFLER	GAST MANUF. CORP.
21	1	216P-4-2	HEX NIPPLE-REDUCING	PARKER
22	1	14L11GA	LUBRICATOR	PARKER
23	1	216P-4	HEX NIPPLE	PARKER
24	1	04E11B13FB	FILTER/REGULATOR	PARKER
25	1	111.10.2"	GUAGE	WIKA (0-160 PSI/KPA)

ITEM	REQD	PART NO.	DESCRIPTION	REMARKS
1	1	B-2998-A	BODY	2" WITH CLAMP ENDS
2	1	C-2987-A	FLAVOR TUBE	CUSTOMER TO SPECIFY STYLE
3	1	B-2994-D	LOWER BUSHING	
4	3	A-3000-4	SEAL	
5	2	K13HH-2"	CLAMP	TCI-SUPERIOR
6	2	A-3000-6	"O" RING	-226
7	1	B-2990-A	FLAVOR TEE	2 x 2 WITH CLAMP END
8	1	B-2989-D	UPPER BUSHING	
9	1	A-3000-9	DRIVE PIN	
10	2	A-3000-10	"O" RING	-10
11	1	A-2986-D	COUPLING	
12	1	A-3000-12	SET SCREW	1/4-20 x 1/4" LG. S.S.
13	1	B-2988-A	BONNET	
14	4	A-3000-14	SCREW & LOCKWASHER	10-32 x 3/4" LG. SHCS S.S.
15	1	B-2985-D	ADAPTOR	
16	4	A-3000-23	SCREW	10-32 x 1/2" LG. SHCS S.S.
17	1	1UP-NRV-11-GR11	MOTOR (1/3 HP)	GAST MANUF. CORP.



- NOTES:
- VARIEGATOR TO BE DISASSEMBLED AND HAND CLEANED DO NOT CLEAN IN PLACE
  - ALL PRODUCT CONTACT MATERIALS TO BE STAINLESS STEEL TYPE 304, BUNA OR DELRIN
  - MAXIMUM AIR REQUIREMENTS: 100 PSIG, 20 CFM

TOLERANCES UNLESS OTHERWISE SPECIFIED
0.0000 --- .015
0.0000 --- .005
0.0000 --- .0005
ANGULAR --- 1 DEG

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**HOLLAND MANUFACTURING, INC.**  
6851-51 ST. KENOSHA, WIS

SCALE: FULL BY: SW  
DATE: 1-25-88

VERSACAD DWG  
VOLUME:  
FILE #: 03841A

2" SINGLE FLAVOR AIR DRIVE  
VARIABLE SPEED VARIATOR  
MODEL ATK-2"  
THREADED BEVEL SEAT PORTS

D-3841-A